

ABSTRACT

5      An improved process for making sheet from a fibrous furnish includes:  
depositing the furnish on a foraminous support; compactively dewatering the furnish  
to form a nascent web; drying the web on a heated cylinder; creping the web  
therefrom and throughdrying the web to a finished product. The microstructure of the  
web is controlled so as to facilitate throughdrying. The product exhibits a  
10 characteristic throughdrying coefficient of from 4 to 10 when the airflow through the  
sheet is characterized by a Reynolds Number of less than about 1. The novel  
products of the invention are characterized by wet springback ratio, hydraulic  
diameter and an internal bond strength parameter.